



ITEM; JACKET, LEATHER, MALE SWORN MEMBERS - ALTERNATE

MATERIAL: Hoffmann-Stafford 2-1/2 oz. Top Grain Cowhide, Chrome Tanned Navy Blue #47.
Nylon taffeta lining, 70 denier.

CONSTRUCTION: Short, waist-length style jacket, with bi-swing back. Plain leather collar. Four snap button front with storm closure and heavy duty zipper. Two breast pockets, sewn closed, shoulder straps and fully lined with knitted wristlets.

Collar: Plain two-piece collar, with same material on the inside and outside. The spread between tips will be approximately 3-1/2" and the measurement from the base of the collar to the edge will be 3-1/2". The collar will be single lockstitched 1/4" from the outer edge. The collar will be set into the body and facing, the seam will be plain and all stitching will be lockstitched and taped.

Back: The back of the jacket will be two piece with seam centered. The center seam will be plain with single lockstitching and taped. The bottom hem will be turned under with sufficient material for alteration. The bottom stitching will be single lockstitched 1/4" from the edge.

The bi-swing back will measure 12" down from the shoulder seam; the inside measurement will be 2" from the outer edge to the inside seam. Two bands of heavy duty elastic 1-1/2" wide will be criss-crossed from top to bottom and will be attached to the inner seam. The edge of the bi-swing will be single lockstitched 1/4" from the edge, the seam from the bottom of the bi-swing to the bottom of the jacket will be raised. The bi-swing will be set into the shoulder and sleeve setting.

Front: The front closure will be a storm flap with four 36 ligne Waterbury snap buttons, spaced approximately 4-1/2" apart from the top collar button. The storm front zipper will be a #7 heavy-duty jacket zipper. The flap will measure 2-1/2" from the zipper tape to the outer edge (inside measurement). The waistband measurement will be 2-1/2" wide and have two navy blue snaps spaced 1-1/2" apart. The front and bottom edges will be single lockstitched 1/4" from the edge. The waistband will be shirred forward from the back seam (side) approximately 4" (expanded 6") and have two rows of single stitching placed in the center 1" apart, the front edge will be single lockstitched.

Buttons: The four front buttons will be 36 ligne Waterbury snap buttons. The shoulder strap and pocket buttons will be 26 ligne Waterbury buttons.



JACKET, LEATHER, MALE SWORN MEMBERS

CONSTRUCTION:
(Continued)

Zipper: The zipper will be a number 7 heavy-duty brass jacket zipper; the zipper to be set between the facing and lining, 3-1/2" from the bottom and approximately 14" long.

Lining: Full lining with 70 denier nylon taffeta, quilted over 1/8" thermofoam with a 1-1/2" diamond pattern. Armholes to be reinforced with leather for protection from wear.

Facing: The facing will be 4" at the collar tapering to 2" at the waistband. The facing will be of the same leather.

Sleeves: Fully lined sleeves, with knitted wristlets. Hem turned under approximately 1". Wristlets to finish 1" above bottom of sleeve.

Shoulder Strap: To be of same material, to measure 2" at the sleeve seam and taper to a point, the width at the button setting will be 1-1/4". The strap will extend to the edge of the collar and be approximately 5-1/2" in length. Box stitching to measure 2-1/2" from sleeve and to be single lock stitched. One 26 ligne Waterbury button will be sunk through material and sewn to shoulder seam, the button will be centered and placed approximately 1/2" from tip.

Pockets: Two outside breast pockets, to be placed 4-1/2" from the bottom of the jacket and centered with the star and nameplate patch. The pocket will have a center pleat 1-1/2" wide. The pocket's outer measurements are 6" wide and 7" long. The pocket flap will have a modified scallop and will measure 2-1/2" on the outer edges and 2-3/4" in the center. One 26 ligne Waterbury button will be sunk through the flap and sewn down. The entire pocket will be completely sewn down making a false pocket. The bottom corners will be mitered.

There will be two inside pockets to measure approximately 6" wide and 7" deep, to be positioned on the same plane with the second button from the top. The lining will be heavy-duty .250 pocket drill. Leather will be placed on the pocket edge and the back of the pocket at the top and be approximately 1-1/2" wide.

Belt Hooks and Holders: Two brass belt hooks will be furnished and placed in leather belt hooks with metal eyelets. After placement, the belt hooks holders will be sewn closed, making the hooks permanent. The holders will be placed in the top of the waistband on the inside back of the jacket.

Star Patch: To be cut from same material, rectangular in shape 2" in length and 1" wide. Metal eyelets with the spacing between 7/8". To be centered on the left breast pocket and positioned approximately 8" down from the shoulder seam to the top of the patch.

Gusset: Each side will have a gusset measuring 2" at the bottom of the waistband and approximately 3" at bottom of sleeve. The seam at the back will be raised and the front seam will be plain.



JACKET, LEATHER, MALE SWORN MEMBERS

CONSTRUCTION:
(Continued)

Nameplate Patch: To be cut from same material; rectangular in shape approximately 2" long and 1/4" wide. The eyelet holes will be punched through the material and centered 1-5/8" apart. The patch will be positioned on the same plane as the bottom edge of the star and centered with the pocket.

Shoulder Patches: The specified shoulder patches will be sewn on the sleeves in accordance with the respective patch specifications.

Thread: To be colorfast.

Sizing: All jackets will be based on the average size 40; the average length of the jacket from the collar base to the bottom will be approximately 25". All jackets should finish to the base of the trouser belt. Each size should be carried in short, regular and long.

Manufacturer's Label: Each manufacturer will place his label in back of the jacket below the facing.

Maker's Specification Guarantee/Identification Tag: This tag furnished by the Chicago Police Department will be sewn on the right inside pocket. No manufacturer or representative may suggest that a jacket is prescribed without prior inspection of completed sample garments and written authorization of the Director, Research and Development Division, Chicago Police Department.

Authenticated by:

Fred Rice
Superintendent of Police