DATE OF ISSUE/REVISION | SPECIFICATION NO.

12.0507

March 1985

Rescinded on 10 February 2012

ITEM:

LEGGINGS, CLOTH (OPTIONAL)

MATERIALS:

50% Antron trilobal nylon - 50% rayon with 3/4 oz.
Urethane coating, windproof, water and stain resistant, spark and abrasion resistant. Shell material color is to be dark navy blue

<u>Lining</u>: Will be 68 pick, 70 denier, 100% nylon taffeta, quilted to 3/16" polyurethane foam over Aluminex.

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68 pick, 70 denier, 100% nylon taffeta (first outer side), quilted to 3/16" polyurethane foam or 4 oz. dacron and, (second outer side) same as first, or nylon twill: weight, 1.6 oz., 70 denier. Cloth shall have a PH ranging from 6.0 to 8.0, and shall not contain more than 0.Q05% copper or more than 0.001% manganese. The coating compound shall be nitrile butadiene rubber, approximately 5.5 oz., chemically bonded to the base fabric (second outer side), for the greatest adhesion. The coating shall be oil resistant compound which will resist discoloration. It shall be dusted with an inert material which shall be non-irritating to the skin.

CONSTRUCTION:

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Cold weather "overpants," with quilted lining, high elastic waistband, two side openings (zippered legs), and 1 carrying (tote) bag.

Shall be made as oversize, full cut trouser. There shall be a quilt lining in trouser from waistband down to bottom hem. There shall be a side zipper on outside seam of trouser leg beginning 2" below bottom of waistband to bottom of leg. Zipper shall be two-way non-separating type of Vislon, molded plastic #5.

Waistband: Finished waistband shall be 2-1/2" wide, with 2" heavy-duty elastic shirring beginning 5" from waistband edge on right side and finishing 4" from left edge with left side over-lapping right side 2". There shall be a heavy grade non-woven fabric inserted in waistabnd in non-shirred front areas. There shall be two 24 ligne heave-duty snaps set vertically at front of waistband. Waistband shall be one piece, set over trouser shell, and top stitched.

Fly and Zipper: Fly facing shall be one piece permanently attached to shell, folded under and stitched. Bottom of fly shall be bartacked both under bottom of zipper and to left of zipper securing the bottom fly to the top fly.

Markings: All trousers to be marked with size, fiber content and care label.

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LEGGINGS, CLOTH (OPTIONAL)

CONSTRUCTION (continued)

A carrying (tote) bag will be supplied with each pair of winter leggings. The bag will accommodate a rolled pair of leggings, and it will be dark navy blue. The bag material may be either shell material or canvas. The opening will close by means of a drawstring.

Maker's Specification Guarantee/Identification Tag: All winter leggings are to be labeled as an approved Chicago Police Department uniform option, and upon satisfactory inspection and approval, labels will be supplied by the Director, Research and Development Division.

RESTRICTIONS:

- AUTHORIZATIONS/ 1. This optional item is for winter field use only.
 - 2. This item can be worn only with the prescribed full coat.
 - 3. This item is to be worn out of doors and only when weather conditions dictate its use.

Authenticated by:

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Fred Rice Superintendent of Police