



Rescinded on 10 February 2012

ITEM: COAT, LONG CLOTH - PRESCRIBED

WORN BY: SWORN MEMBERS ASSIGNED TO UNIFORM DUTY - WINTER FIELD USE ONLY.

STYLE: The following specifications are based on a size 40 regular coat. The coat will be 30" long with a straight bottom. The coat will have a two-way metal zipper approximately 23" long. The coat will have side vents on either side. There will be four patch pockets with box pleats and scalloped flaps. Each coat will have a detachable fur pile collar and two zip-out liners. A badge holder will be centered above the buttonhole on the left breast. A nameplate holder will be centered above the buttonhole on the right breast. There will be an epaulet on each shoulder. The color will be Police Blue and is to match samples on file with the Research and Development Division.

MATERIALS/
CONSTRUCTION: **OUTER SHELL:** 50% Antron trilobal nylon - 50% viscose rayon twill, dark navy blue, urethane-coated backing. Water, rain, spark and stain resistant.

Permanent Liner: 70 denier nylon taffeta, navy blue, weight, approximately 2 oz./sq. yard. The front, back and sleeves will be permanently lined. A pocket, approximately 5" x 8" shall be positioned on or within the left front portion of the permanent liner.

Wind Liner: 100% neoprene or nitrile butadine-coated nylon twill. Wind and moisture resistant. This liner shall be secured to the removable liner with a lightweight zipper. (See below listed item).

Removable Liner: Removable liner to protect front, back and sleeves, which are to be equipped with black knit cuffs. Liner to be secured to facing (outer shell) by means of a lightweight zipper and at least one button in each sleeve at knit cuff.

Liner sleeves to be minimum 3/16" polyurethane foam, quilted to 70 denier nylon taffeta face fabric (both sides), whereas front and back may be same as the sleeve composition; or 100% polyester pile face (black) and 100% polyester back. Weight shall be no less than 27 oz., whereas the face shall constitute 70% of pile weight and the back shall constitute 30% of pile weight.

A pocket approximately 6-1/4" x 6-1/2" (rounded corners) shall be positioned on the left front of the liner. It shall be constructed of materials similar to liner sleeves.



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MATERIALS/
CONSTRUCTION:
(Continued)

Sleeves: Coat-style, set-in sleeves. Bottom of sleeves interlined with canvas or pellone and reinforced with black leather trim and high-grade Naugahyde vinyl.

Bi-Swing Back: The bi-swing back shall be approximately 12" long and 1-1/2" deep. Anchor of elastic braid to reposition bi-swing after extension.

Side Vents: Vents of the same type (T.O. or N.T.O.) are to be on each side at approximately 12" to 13" in length. The vents will close with either one or two-way full length zippers. One-way zipper closures are to start from the top of the vent down.

Vent Type T.O.: A perpendicular opening 4" to 5" in length will cross the tops of T. O. styled vent. The T-shaped openings (T.O.) will be covered by a rectangular flap approximately 2" high and 5" wide, made of shell material.

Vent Type N.T.O.: Vents without T-shaped opening (N.T.O.), will have a rectangular flap similar to the T-shaped vents. The flap will also not cover the full length zipper, and it will be positioned on center at the edge of the zipper.

The flaps of the T.O. vent type shall fasten in the down position with Velcro, whereas the flaps of N.T.O. vent will be affixed in a permanent down position.

Both vent types will incorporate a snap closure at the bottom of the vent. A tab approximately 3/4" in width and 1" in length of shell material will be attached to the inside of the outer shell. A number 20 ligne black cap will be positioned on the tab to accept the snap stud which will be affixed to the other half of the vent opening. The snap closure, when secured, should hold the vent halves together without pillowing or loss of alignment. The snap will be brass or nickel to prevent weathering and should not be visible on the outer shell of the garment.

Epaullets: An epaulet is to be set in the sleeve seam on each shoulder. Each epaulet will be interlined and will be 2-1/4" to 2-1/2" wide at the sleeve seam. They shall taper to approximately 3" wide at the button. The button, 24 ligne yellow metal Chicago Police Department style, will be attached approximately 5-1/2" from sleeve seam. From the epaulet buttons, the epaulet will taper to a sharp point covered by the collar.



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(Continued)

Permanent Collar: Permanent collar will be made with collar stand (shell fabric) and end in sharp points. They shall be interlined. The interlining shall be quilt stitched to the under collar with multiple rows of triangular stitching. Collar and stand to measure approximately 4" at center. Collar to measure 3-1/2" at points.

Permanent collar shall have six 24 ligne black plastic buttons, or snap caps, three on under collar, and three on front stand to secure the removable collar. Collar shall be stitched approximately 1/4" from outer edge.

Removable Collar: The removable collar shall be made of 100% acrylic pile, black, covered with shell fabric and interlined. There will be six buttonholes or snap studs to accept the buttons or snap caps on the permanent collar. The removable collar must fit precisely over the permanent collar without distortion of either collar.

Outer Pockets: There shall be an upper and lower patch pocket on each side of the coat front. Each upper pocket will be approximately 5" wide and 7" high. Upper pockets to close with scalloped flaps measuring approximately 2-1/2" at the points and 3-1/4" at the center, secured to coat by double row of stitching and fastened down with Velcro, or snaps.

Velcro tabs may be positioned with the hook (hard) portion attached to the pocket whereas the Velcro soft portion shall be attached to the pocket flap. If this arrangement is reversed, the hook (hard) portion must be off-set approximately half the width of the tab away from the garment's sleeve, or it should be half the size as the soft portion.

Each pocket to be styled with box pleat 1-1/4" wide. Each pocket flap to have 24 ligne yellow metal Chicago Police Department button attached or sunk and attached with tins and toggles, slightly above the bottom of flap and centered.

Interlining: Shall be pellon, canvas or Haroflex (medium firm, wash-wear quality). Interlinings shall be in the collar, collar stand, epaulets, and pocket flaps.

Badge Tab: A badge tab of shell material approximately 3/4" wide and 2" high shall be provided. Eyelets for the tab are to be belt aluminum black, and will be spaced vertically 1 1/4" apart, center-to-center. The eyelets will be centered on line with the middle of the upper left patch pocket. The bottom eyelet will be approximately 1-1/4" above the top seam of the pocket flap.



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(Continued)

Nameplate: A nameplate tab of shell material approximately 3/4" wide and 3" long will be sewn to the outer shell at each end and center. Two belt aluminum black eyelets will be positioned and spaced evenly on the tab 1-5/8" apart. The eyelets will be horizontally on a line approximately 1/2" above the top seam of the upper right patch pocket flap.

Patches: The official Chicago Police Department shoulder patch (cloth) will be stitched on the outer left sleeve, centered 3/4" below the shoulder seam.

The official Chicago Flag shoulder patch (cloth) will be stitched on the outer right sleeve, centered 1-1/2" below the right shoulder seam.

Buttons: Collar, sleeve liner, and storm tab attachment buttons shall be melamine plastic, 2 or 4 hole style, black in color.

Buttons on epaulets and pocket flaps are to be 24 ligne yellow metal Chicago Police Department style.

Zippers: Front zipper to be two-way aluminum - size 9. Vent zippers to be one or two-way black nylon or aluminum - size 61. Zip-out liner zippers to be aluminum - size 22.

Cuff Trim: Shall be genuine cowhide or high-grade Naugahyde vinyl, folded 1/2" wide, cemented together, and edges stained. This trim will be attached to bottom of the sleeve by double row of stitching spaced 1/4" apart. This trim should remain colorfast after dry cleaning.

Sizes: Sizes will range from 34 to 56, in short, regular, long and extra long.

Storm Tab: A storm tab consisting of two layers of shell material stitched together 1/4" from each edge will be stitched into the left side of the removeable collar. The tab will measure approximately 4-1/4" in length and 1-3/4" wide. It will taper from a point 3-3/4" from the collar to a symmetrical point or slightly flattened point. A buttonhole will be centered on the storm tab, beginning at a point approximately 3" from the collar.

The under collar will be provided with a black button on the left side to accept the storm tab when the collar is worn down. A similar button will be provided on the right side to accept the storm tab when the collar is worn up.



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(Continued)

Manufacturer's Label: Each manufacturer will place their label in the back of the garment below the facing.

Maker's Specification Guarantee/Identification Tag: No manufacturer or representative may suggest that a coat is prescribed without prior inspection of completed sample garment and written authorization of the Director, Research and Development Division, Chicago Police Department. This label to be furnished by the Chicago Police Department, will be sewn within the inside pocket of the permanent liner. No garment lacking this label will be considered to be regulation.

Authenticated by:

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Fred Rice
Superintendent of Police