



CHICAGO POLICE DEPARTMENT
UNIFORM & EQUIPMENT SPECIFICATIONS
RESEARCH & DEVELOPMENT DIVISION

DATE OF ISSUE/REVISION	SPECIFICATION NO.
March 1985	3.1505

ITEM: COAT, WOOL REEFER (Lightweight or Heavy Weight)

STYLE: Four button double-breasted reefer overcoat, length to the approximately 34" long for a size 42R. To have a convertible ulster style collar, two out-side slash-through pockets, one inside "book" pocket on the left side, a star patch on left breast and to have side vents. Female garments, to be proportionately cut and sized.

MATERIAL: Raeford 2 ply all wool elastique, 19 $\frac{1}{2}$ to 20 oz. #13507-96 Navy Blue, or Hamburger Woolen #975, or Metcalf Brothers and Company #470-28, or 28 oz. elastique #1128 Brawny Blue.

CONSTRUCTION: Labels and Collar: Lapels to be 10" long on outside edge of top buttonhole, and to be 4-3/4" wide from point to the break line, and notch to be 3" deep and be cut at right angles to break line. Collar to be 3" to 3- $\frac{1}{2}$ " wide at center of back and to be 4- $\frac{1}{2}$ " at the notch. Undercollar same material as body of coat and to be cut in two to four pieces. Collar stand to be 1- $\frac{1}{2}$ " wide and to be substantially stitched for firmness. Canvas to be sewn inside of collar.

Outside Pockets: Welts to be 10- $\frac{1}{2}$ " long and 1-3/4" over slash, and to be faced with black kid leather not protruding more than 1/16" on outside of welt. Welts to be placed on an angle. Top of welt beginning midway between second and third button, and angle to be determined as follows: Top of seam welt to be set back 7- $\frac{1}{2}$ ".

Inside Pockets: Upper inside breast "book" pocket to be on left side, and to measure 6" wide by 9" deep. Pocket opening to be not more than 2" above armhole line. Pocket to be horizontal and to be double piped with piping to be $\frac{1}{2}$ ". All pocket linings are to be 2.50 heavy cotton drill. An optional cash pocket in facing on gun side, to be 5- $\frac{1}{2}$ " deep and 5" wide. Pocket opening to be 1- $\frac{1}{2}$ " above bottom button. The pocket should be horizontal and double piped.

Body Lining: Fully lined with 6 oz. Hollofil that is quilted through a muslin backing and a black nylon taffeta lining, 88 count or more. Quilt pattern is to be 2" squares; of fully lined with an 18 to 24 oz. blue wool lining. Additional zip-out linings of a quality similar to the Skinner Satin "Sunback" (200 x 52 @ 1.45 oz. thru 280 x 160 @ 1.20 oz.) or equal will be permitted.



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CONSTRUCTION: Body Lining (Continued): Garments utilizing 28 oz. material (outer shell), may include 24 oz. blue wool lining, or other liners of a quality similar to Skinner Satin "Sunback" lining. Optional zip-out linings will be permitted.

Inserted reinforcements on both sides to be of navy blue Antron nylon or same material as body of coat (to become part of body lining) and attached to the facing extending toward the side seam and to be 8" wide at the top and 12" wide at the bottom.

Arm Shields: Made of the same material as the reefer shall be piped and sewn down to the lining.

Fronts interlined with either high grade quality fusables which resist bubbling, water and dry cleaning; or Hymo canvas.

The bottom of the lining to be clean finished closed with 5" openings at the facings on each side.

Buttons: Two rows of #40 ligne Chicago Police Department buttons for sergeants and police officers. For lieutenants and above, two rows of #45 ligne black ivory buttons which are to be placed four on each side 6" from finished edge, spaced vertically equidistant 4- $\frac{1}{2}$ " apart. Left side to be sunk and securely fastened with tins and toggles. Right side to be fastened with tins and toggles, or securely sewn through and reinforced from inside with 18 ligne black buttons. One 40 ligne black rim button concealed under the collar of right side.

Buttonholes: To be Reese machined buttonholes, including one in each lapel and to be $\frac{1}{2}$ " from second stitching.

Facing: Inside facing will be of same material as the coat, cut in one piece and will not be less than 8" at the top and tapering to not less than 4" at the bottom.

Side Vents: To have two side vents in side seams with snap. Vents are to be not less than 8- $\frac{1}{2}$ " and not more than 9- $\frac{1}{2}$ " long.

Sleeves: Fully lined sleeves (Skinner Satin "Sunback" or equal) with knitted wristlets. Hem turned under approximately 1".

Bottom of sleeves to be faced with black calfskin leather (Vinyl is not acceptable) and not protruding more than 1/16" on outside of sleeve. Two buttons #24 ligne Chicago Police Department sunk near the back seam at wrist. First button 2" from bottom edge of sleeve and 1- $\frac{1}{2}$ " apart.



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CONSTRUCTION: Shoulder Strap: For officers holding the rank of lieutenant and above, to be same material as coat, 2- $\frac{1}{4}$ " wide at shoulder seam, extending under the collar to measure 1- $\frac{3}{4}$ " at the edge of the collar. One 24 ligne Chicago Police Department button to be sunk through shoulder strap at edge of collar and sewn to shoulder strap at edge of collar and sewn to shoulder.

Seams: All seams plain

Star Patch: Cut from same material as body of coat, rectangular in shape with two metal eyelets. Patch shall be 2" in length and 1" wide. Distance between the metal eyelets shall be 1 $\frac{1}{4}$ ". Star patch shall be placed on left breast and sewn down on all sides, 2" to 2- $\frac{1}{2}$ " left of top button to center of patch. Bottom of center of patch to be on line with top of top button.

Nameplate Eyelets: Two round eyelets, spaced 1- $\frac{5}{8}$ " apart. To be placed on the right breast and centered, the eyelets will be on the same horizontal plane with the bottom of the star. The thread for the eyelets will be of the same color and will be colorfast. Reinforcement patch is necessary on this garment.

Labels: To have a manufacturer's name, mill and size label(s) sewn to inside of garment. A Maker's Specification Guarantee/ Identification Tag (to be supplied by the Chicago Police Department) is to be sewn to the inside surface of an inside pocket.

Authenticated by:

ggc

Fred Rice
Superintendent of Police